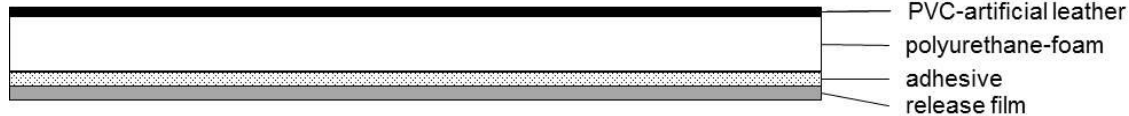


Technical Data Sheet

S 3205/-L



S 3205/-L is a polyurethane-foam (polyether), surface laminated with a stamped PVC-artificial leather (RAL-leather colours). Self-adhesive equipment with a high-quality adhesive system based on acrylate.

Technical Data			
Type (S 3205/...-L/RAL-colours)			
HE	- light ivory (RAL 1015)	10-L/...	20-L/...
SIG	- silver grey (RAL 7001)		
ZG	- tent grey (similar RAL 7010)		
SW	- black (RAL 9011)		
Thickness (approximate)	[mm]	11.0	21.0
Weight (approximate)	[kg/m ²]	1.4 ± 0.1	1.7 ± 0.1
Thermal stability 24h	[°C]	100	
Cold resilience	[°C]	- 35 (bonded)	
Peel resistance	[N/mm]	> 0,3	
Combustibility FMVSS 302	[mm/min]	burn rate < 100	

Main function: Airborne sound absorption (absorption)

Applications: Sound insulating cabins, vehicle cabs, mechanical engineering etc.

Processing: The surface must be carefully cleaned from dust, grease, oil and water. Full area adhesion has to be insured. The adhesion strength is directly dependent from the processing pressure. The material has to be pressed in firmly, e.g. using a feed roll.
Please do not use aggressive cleaning agents!
 For cleaning use soapsuds or special cleaners for leather.
Transparent protection foil on the surface, must be removed after the assembly!
 Processing temperature: 18 - 25 °C

Storage conditions: Dry at temperatures between 18 - 25 °C
 Max storage time: 6 months

Delivery forms: Standard boards 1,000 x 1,380 mm untrimmed,
 other sizes and cut-to-size pieces upon request.

The technical data (average values) as well as material information are based on our present knowledge and experiences. They free the user because of the fullness of possible influences by the application of our products, however, not from own tests and attempts in the approach of the real application. Because of the peculiarities of every individual case we can take over no liability for our indications. On request we are available gladly with information.