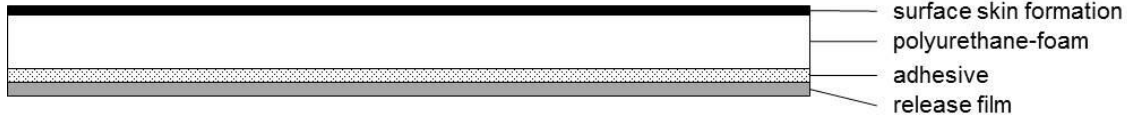


## Technical Data Sheet

## PU-foam classic



Polyurethane-foam classic is an open-cell polyurethane-foam (polyether), surface skin developing with an airtight, mechanical resistant black polyurethane-foil. Self-adhesive equipment with a high-quality adhesive system based on acrylate.

| Technical Data                                  |                      |                 |               |                |                |
|---|----------------------|-----------------|---------------|----------------|----------------|
| Type (PU-foam classic ...)                      |                      | 10              | 15            | 20             | 25             |
| Thickness (approximate)                         | [mm]                 | 10.0            | 15.0          | 20.0           | 25.0           |
| Weight (approximate)                            | [kg/m <sup>2</sup> ] | 0.35<br>± 0.04  | 0.5<br>± 0.05 | 0.61<br>± 0.06 | 0.74<br>± 0.08 |
| Density ISO 845 (approximate)                   | [kg/m <sup>3</sup> ] | 23 - 28         |               |                |                |
| Thermal stability                               | [°C]                 | 120             |               |                |                |
| Cold resilience                                 | [°C]                 | - 40 (bonded)   |               |                |                |
| Compressive stress CV 40<br>ISO 3386/1          | [kPa]                | 3.1 - 3.8       |               |                |                |
| Tensile strength ISO 1798                       | [kPa]                | > 110           |               |                |                |
| Elongation at break ISO 1798                    | [%]                  | > 130           |               |                |                |
| Compression set ISO 1856<br>(22h / 70 °C / 50%) | [%]                  | < 7             |               |                |                |
| Smell test<br>VDA 270 C3                        |                      | ≤ 3             |               |                |                |
| Fogging DIN 75201                               | [mg]                 | ≤ 1.0           |               |                |                |
| Heat conductivity                               | [W/mK]               | 0.041           |               |                |                |
| Combustibility<br>FMVSS 302                     | [mm/min]             | burn rate < 100 |               |                |                |

## Technical Data Sheet

## PU-foam classic

| Technical Data                                  |                      |                 |             |             |
|---|----------------------|-----------------|-------------|-------------|
| Type (PU-foam classic ...)                      |                      | 30              | 40          | 50          |
| Thickness (approximate)                         | [mm]                 | 30.0            | 40.0        | 50.0        |
| Weight (approximate)                            | [kg/m <sup>2</sup> ] | 0.87 ± 0.09     | 1.12 ± 0.11 | 1.38 ± 0.14 |
| Density ISO 845 (approximate)                   | [kg/m <sup>3</sup> ] | 23 - 28         |             |             |
| Thermal stability                               | [°C]                 | 120             |             |             |
| Cold resilience                                 | [°C]                 | - 40 (bonded)   |             |             |
| Compressive stress CV 40<br>ISO 3386/1          | [kPa]                | 3.1 - 3.8       |             |             |
| Tensile strength ISO 1798                       | [kPa]                | > 110           |             |             |
| Elongation at break ISO 1798                    | [%]                  | > 130           |             |             |
| Compression set ISO 1856<br>(22h / 70 °C / 50%) | [%]                  | < 7             |             |             |
| Smell test<br>VDA 270 C3                        |                      | ≤ 3             |             |             |
| Fogging DIN 75201                               | [mg]                 | ≤ 1.0           |             |             |
| Heat conductivity                               | [W/mK]               | 0.041           |             |             |
| Combustibility<br>FMVSS 302                     | [mm/min]             | burn rate < 100 |             |             |

**Main function:** Airborne sound absorption (sound absorption)

**Applications:** Sound insulation cabins, vehicle cabs, mechanical engineering etc.

**Processing:** The surface must be carefully cleaned from dust, grease, oil and water. Full area adhesion has to be insured. The adhesion strength is directly dependent from the processing pressure. The material has to be pressed in firmly, e.g. using a feed roll.  
 Processing temperature: 18 - 25 °C

**Specials:** The surface is resistant against penetration and quelling by water, oil, gasoline and gasoil

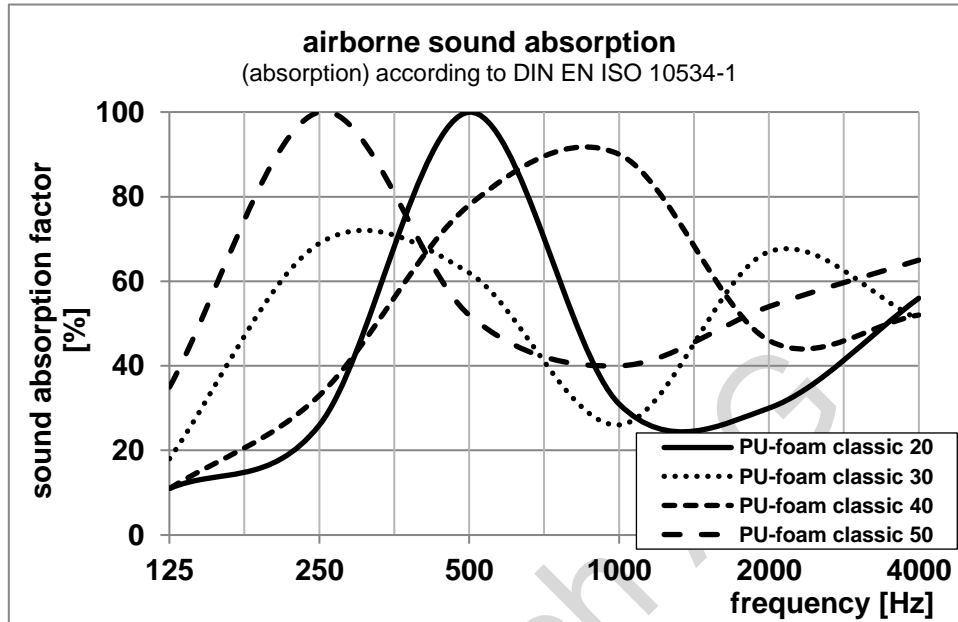
**Options:** White and grey surface skin

**Storage conditions:** Dry at temperatures between 18 - 25 °C  
 Max storage time: 6 months

**Delivery forms:** Rolls, standard boards 2,000 x 1,000 mm untrimmed, other sizes or cut-to-size pieces upon request.

## Technical Data Sheet

## PU-foam classic



The technical data (average values) as well as material information are based on our present knowledge and experiences. They free the user because of the fullness of possible influences by the application of our products, however, not from own tests and attempts in the approach of the real application. Because of the peculiarities of every individual case we can take over no liability for our indications. On request we are available gladly with information.